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- Over 25 years in fire doorset design & manufacture
- First manufacturer to gain third party DUAL certification
- CE Marking to EN16034 & EN14351-1 for external flat doorsets
- Residential & communal doorsets offering multi-performance
- Traditional sustainable materials
- Third party certification for fire doorset manufacture



























• Investment into R&D, UKAS testing & production facilities





## Accountability • Competence • Traceability

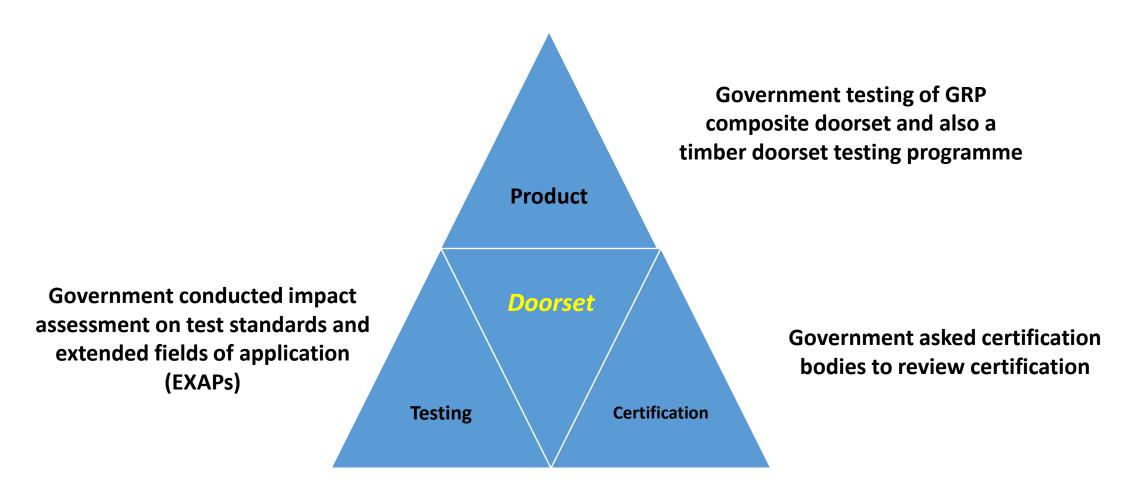
What this means for Fire Doorsets and how this may change going forwards





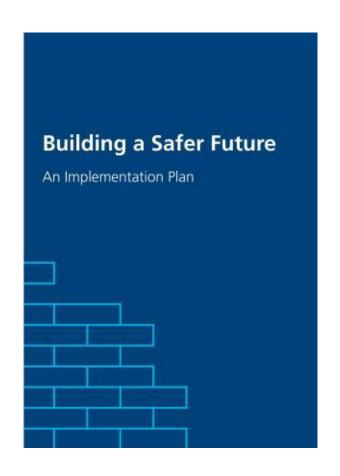


## Accountability





## Accountability



Latest MHCLG documentation "Building a Safer Future. An Implementation Plan6" references MHCLG Advice Note 16:

Government Building Safety Programme – advice for building owners on assurance and replacing of flat entrance fire doors Advice for building owners on assurance and replacing of flat entrance fire doors.

" it is imperative that doorsets are designed to meet all of the relevant requirements in one package i.e. the same specification."

And highlights the importance of third party certified fire doorsets.



#### **Background**

#### **Building a Safer Future**

Independent Review of Building Regulations and Fire Safety: Final Report

May 201

Dame Judith Hackitt DBE FREng

Cm 9607

Ministry of Housing, Communities & Local Government

ADVICE NOTE 16
MHCLG/BSP/Advice Note /16/160618

Government Building Safety Programme – advice for building owners on assurance and replacing of flat entrance fire doors

This Advice Note is for the attention of anyone responsible for the fire safety of residential flats that are concerned about the fire and smoke resistance performance of flat entrance front doors.

This note was developed by MHCLG's Independent Expert Advisory Panel on building safety drawing on the advice of industry experts. It has been developed to support those who want to replace their fire doors or review their performance.

#### Summary

- Flat entrance fire doors leading to a shared or communal area are required to provide fire and smoke protection and are critical to most fire strategies for buildings.
- All fire doors, including their closers, should be routinely checked or inspected by a suitably qualified professional.
- Residents should be made aware of the importance of working self closer on all fire doors.
- Flat entrance fire doors should have test evidence demonstrating they meet the performance requirement in Building Regulations guidance for fire resistance and smoke control from both sides.
- Test evidence used should be carefully checked to ensure it is to the same specifications of the doorsets being installed.
- Landlords or building owners should replace flat entrance doorsets<sup>2</sup> if they suspect they do not meet the fire or smoke resistance performance in the Building Regulations guidance. Fire risk assessment processes should be used to determine how urgently such doors should be replaced.
- The Expert Panel advise that third party certification by a UKAS accredited body can provide landlords and building owners greater assurance on the performance of the doors.

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<sup>\*</sup>Building Regulations Approved Document B: Volume 2 (Buildings Other than Dwelling Housel) Appendix B pages 135; to 134 (wmg our Augromentiplaticitismoff) and anti-page-year document 3) appears and provided bocument (1) pages 6 defines a docented as 14 complete door assembly, assembled on title or delivered as a completed assembly, considered for anti-page of the delivered as completed assembly, considered of themse, door leaf or leaves, essential hardware and any integral side panel or familytif (but exclusing coupled assembly, a doorset and window that are supplied as separate of contained frames and fissed together on rist).

## Competence - Proven Performance





## Competence - Proven Performance



Performance matters





#### **Performance**

"Flat entrance doorsets have an essential role as the 'gateway' to the dwelling."



Restricting fire entering or escaping



Preventing smoke leakage



Keeping the dwelling conditioned



Protecting the dwelling from intruder attack



Ensuring ease of access



Assisting noise reduction



Weather resistance



Operation & safety

















National building regulation guidance documents affecting doorsets



#### How to determine performance





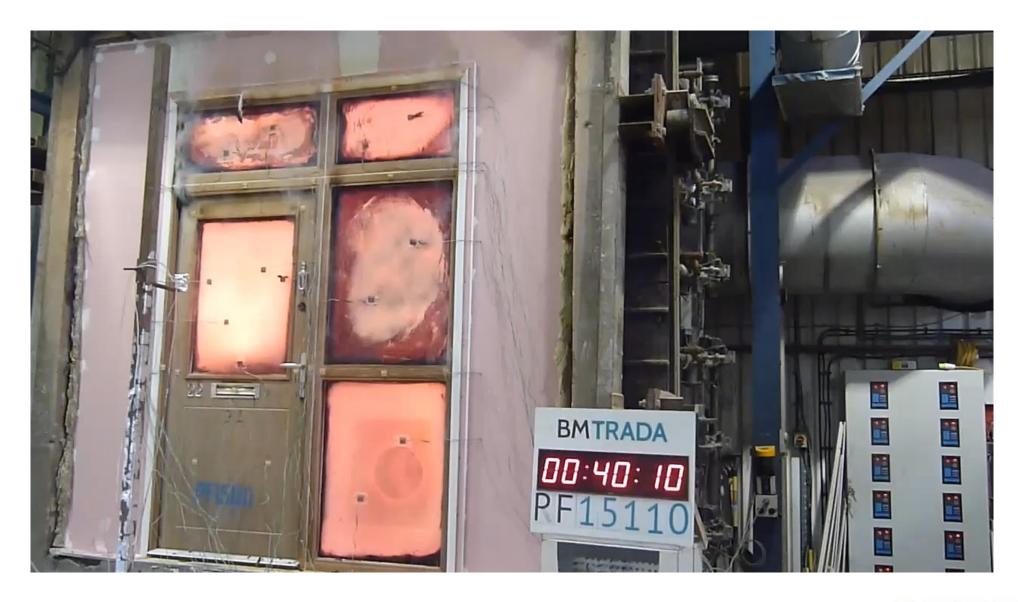
Industry standard:

EN1634-1 BS476-22

Primary testing is crucial.

Latest Government Guidance 2020 advises new doorsets to have been tested from both sides









#### How to determine performance

SMOKE CONTROL Building Reg ADB



Performance standard:

EN1634-3 BS 476-31.1

Ensure the doorset for the cold smoke test is the <u>same design</u> as for the fire test, i.e. with smoke seals in place.

Do you know that **41**% of the fatalities died from smoke inhalation and **46**% of injuries were caused by smoke inhalation?

(DCLG 2015)



### 1960's





#### 







#### Toxic Smoke Kills – material choice?

In recent decades, the production of toxic smoke in fires has become a major threat for victims of accidental fires. Not only is there more content in flats, but the traditional materials of compartmentation have changed.

Previously timber, steel and mineral wool have been replaced with cheaper lightweight insulation materials that when flammable, can contribute to the fire load and toxicity.

The Housing Act calls for a dwelling to be "designed constructed and maintained with non hazardous materials"

#### How to determine performance

# ENERGY CONSERVATION

**Building Reg ADL** 



Thermal Transmittance Industry

Standards:

Calculative test: EN ISO 10077

Hotbox test: EN ISO 12567-1 or EN

ISO 8990

To establish the **U Value of the** doorset/s e.g.: 1.6 W/m<sup>2</sup>K.

A doorset is a controlled fitting.

Applies to doorsets situated in between a controlled and an uncontrolled environment – a heated dwelling and an unheated corridor



### **Approved Document L**

Approved Document L Conservation of Fuel and Power						
	Dwellings [Houses] (Approved Document L1B)	Buildings other than Dwellings [including flats, apartments] (Approved Document L2B)	Dwellings (Approved Document L1A) [Houses]	Buildings other than Dwellings [including flats, apartments] (Approved Document L2A)		
Existing Buildings	Pedestrian doors - glazed (> 60% internal face glazed) and other pedestrian doors, U value 1.8W(m <sup>2</sup> K)	Pedestrian doors - glazed (> 60% internal face glazed) and other pedestrian doors, U value 1.8W(m <sup>2</sup> K)				
New Buildings			Pedestrian Doors: 2.00(m²K)	Pedestrian Doors: 2.2(m <sup>2</sup> K)		



#### How to determine performance

#### **SECURITY**

**Building Reg ADQ** 





#### **PAS24** industry security standard

(or equivalent)

This standard calls for:

Durability & operation standard BS6375-1



Weather performance standard BS6375-2











#### How to determine performance

#### **ACCESSIBILITY**

**Building Reg ADM** 





Surveying Features of design

SOUND TRANSMISSION

**Building Reg ADE** 





Industry standard EN ISO 10140-2 for acoustics



## Competence - Third party certification



EXOVO

Registration Schedule

Branch Address
Gerda Security Products Ltd 53/54 Chiswick
Mildenha
Suffolk

Assessment/ Test Report	Owner of Assessment/ Report	Doorset Description	Rating	Test Type
ChilbiA07165	Gerda Security Products Ltd	The Gerda Capital Doorset™ Range (CDR)	30min	BS476 Part 2
ChiRIA07165	Gerda Security Products Ltd	Gerda Safer City Doorset® Range (SCD)	30min	BS476 Part 2
ChibiA10093 (CFR1001261)	Gerda Security Products Ltd	Gerda FDS Complete™ Titan Range	30min	BS476 Part 2
Chilt/A09135 (RF09046)	Gerda Security Products Ltd	Gerda FDS Complete™ Zeus Range	60min	B3476 Part 2
Chilt/A10198 (RF07046) (RF08015 Rev A) (RF11035) (CFR1001261)	Gerda Security Products Ltd	Gerda FDS Complete Ne Olympian Range	30min	BS476 Part 2
Chib(A10199 (RF09046)	Gerda Security Products Ltd	Gerda FDS Compete™ Hercules Range	60min	BS476 Part 2:
Chilb/RF13051 (Doorset B)	Gerda Security Products Ltd	Gerda FDS Complete™ (Unglazed)	60min	BSEN 1634-1
Chit/RF13106 (Doorset A)	Gerda Security Products Ltd	Gerda FDS Complete™	60min	BSEN 1634-1
Child/RF10122 (Doorset B) (Plus assessment Child/A12190)	Gerda Security Products Ltd	The Gerda Contemporary Doorset™ Range (TCR)	30min	BS476 Part 23
ChibRF11035 (Plus assessment ChiblA12190)	Gerda Security Products Ltd	The Gerda Contemporary Doorset™ Range (TCR)	30min	BS476 Part 2:
BMT/CNA/F15138 (BMT/FEP/F15110)	Gerda Security Products Ltd	The Safer Homes Range™ (SHR)	30min	BSEN 1634-1
				Page 2 of 2



UKAS test laboratory

Ensures that what is produced is in line with test evidence & global assessment.

Supplied from One Source: A Doorset (as opposed to several sources)







## Dual Certification for flat / apartment doorsets

Dual Certification verified through UKAS accredited Certification Body leads to Secured by Design Approval

Fire
Associated
assessment

Same Design Doorset Security
Associated scope



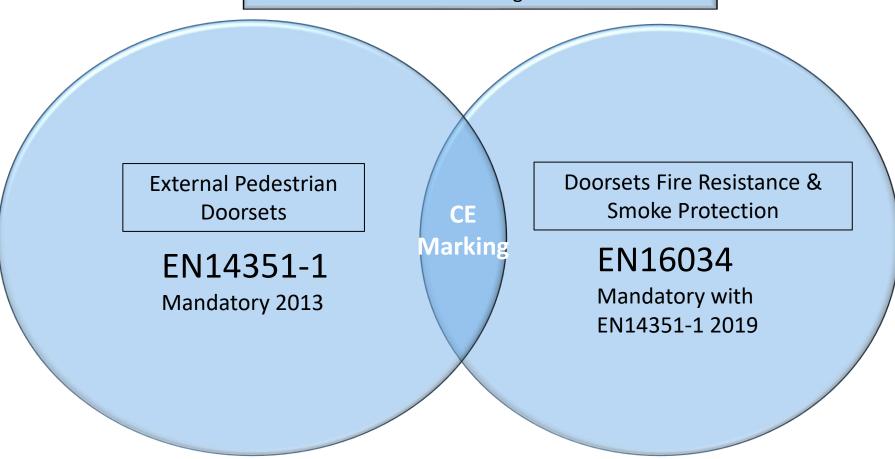
**Secured by Design** 



Police Preferred Specification

## CE Marking for external flat / apartment doorsets

Construction Products Regulations – harmonised standards affecting doorsets



This involves test reports from a UKAS accredited test house for water tightness, wind resistance, air permeability, U-value (mandatory) wind load, acoustic performance and impact resistance

This involves a notified product certification body for fire & smoke testing & factory control

## Example Safer Homes (SHR) 30 El30Sa

- Exap for Fire (based on test evidence)
- Exap for Smoke (based on test evidence)
- Type of testing linked to Factory Production Control
- Classification Report pulls the above together
- Certificate of Constancy of Performance
- Manufacturer's Declaration of Performance
- CE Mark
- This will become a UKCA mark in January
   2021 for products in the United Kingdom

	$\in$		
Gerda Security Products Ltd, 54 Cl	niswick Avenue, Mildenh 7AY	all, Suffolk, IP28	
	20		
Safer Hon	nes Range EI30 Sa		
Essential characteristic	Declared performance	Harmonised standard	
Thermal Transmittance	1.6W/(m2.K)		
Air permeability	Class 3		
Watertightness	Class 3A		
Resistance to wind load	Class B3	BS EN 14351-	
Dangerous substances	None		
Acoustics	NDP	1:2006 +A1:2010	
Impact resistance of glass and			
fragmental material	3 (B) 3		
Load bearing capacity of safety devices	NPD		
Radiation Properties	NPD		
Resistance to fire (for fire compartmentation uses):	30		
EI <sub>2</sub>	30		
Smoke conrtol	Sa 25Pa		
Ability to release	Released		
Self-closing	С	EN 16034:2014 +	
Durability of ability to release	Release maintained	A1:2016	
Durability of self-closing:			
* Against degradation (cycle testing):	Class 2		
* Against ageing (corrosion):	Achieved		

WARRINGTONFIRE (UK) issued a certificate of constancy of performance and carried out type testing and calculation. Intended use: Communication in domestic and commercial locations; fire and/or smoke compartmentation and/or escape routes.

## Example Safer Homes (SHR) 30 El30Sa

- Scope: Fire Resisting External Pedestrian Doorsets covered by EN14351-1
   Intended use: fire compartmentation and/or escape routes
- Fire Resistance: Integrity and Fire Insulation 30 minutes
- Smoke Control classification (Sa)



Notified Body No. 1224

### Certificate of Constancy of Performance 1224-CPR-1190

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

The Safer Homes Range SHR (30) – Unglazed only

Fire Resisting External Pedestrian Doorsets covered by EN 14351-1 Intended for use in Fire Compartmentation and/or escape routes

#### **Third Party Certification**

- Highlighted throughout new guidance
- Of all the aspects of performance discussed only fire doorset manufacture and security doorset manufacture certification schemes exist.
- Installation
- Maintenance

#### Support for certification:

- Government Advice Note 16
- Building a Safer Future. An Implementation Plan
- Building Safety Advice To Building Owners of Multi-storey, Multioccupied Residential Buildings (section 10 Fire Doors) 2020
- Annex A Assurance & Assessment of Fire Doors 2020



### **Certification Labelling**



Here is an example of the Q Mark Fire Door Scheme

Silver plug denotes doorset

Yellow denotes thirty minutes fire resistance (blue denotes sixty minutes)

Red plug denotes glazed doorset

Additional labelling for the doorset security scheme is:

Q Mark for Security silver label and additionally a PAS24 label with details of the manufacturer



### Competence – Maintenance

Regulatory Reform Fire Safety Order 2005 RR(FS)O Section 38 (1)

"...the responsible person must ensure that the premises and any facilities, equipment and devices ...for use by or protection of fire-fighters under this Order ..are subject to a suitable system of maintenance ...and in good repair."





## Competence – Maintenance

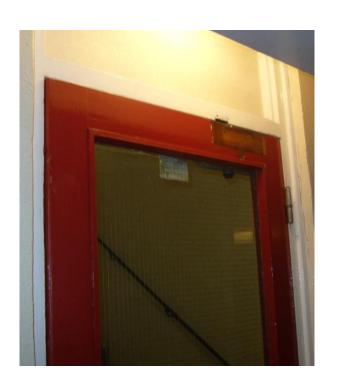
#### Is lack of maintenance or ASB making a criminal of you?













### Competence – Maintenance

Under the RR(FS)O, section 38(1) and 17 (1), fire doorsets must be maintained.

#### **Maintenance**

Manufacturers

- ✓ Know their design
- ✓ Know their test evidence
- ✓ Draw on their extensive test data







Correct maintenance makes the difference in performance.



## Competence – Installation







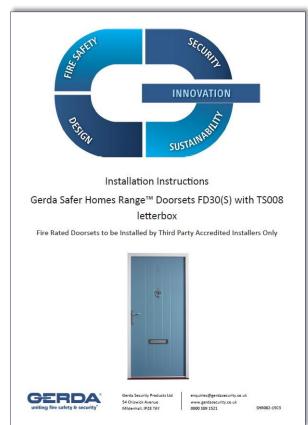
### Spot the problems

Is bad installation making a criminal of you?



## Competence – Installation







"Making sure the installer has sufficient instruction with which to proceed" BM Trada



## Are you 100% sure your fire-rated doorsets comply?

Good Installation?

Architrave Removed...

Not what it seems...







## Traceability - Golden Thread

3.36 The dutyholder will be responsible for maintaining the 'golden thread' of information about the building structure and materials, detailing the maintenance, testing and inspection routine.....

**Building a Safer Future Dame Judit Hackitt** 

#### Gerda G-Smart™App

Fire doorset installation & maintenance Full lifecycle management helping you achieve compliance



- Doorset DNA in label
- Record of installation / repairs / all inspection / maintenance with photos
- Straight-forward App
- Comprehensive reports





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## Fire Risk Discussion

# Leon Storer Assistant Director of Assets Stonewater



### FIRE RISK PROCESS

Stonewater has an in-house Team of risk assessors and an automated system for undertaking Fire Risk Assessments.

The Team has recently transferred to the Health, Safety and Compliance Team.

Currently reviewing Fire Safety Policy and Fire Safety Management Plan to ensure it includes current MHCLG guidance specifically in relation to higher risk buildings and changes to building regulations.

Ensuring in house risk assessment surveyors are up to date with knowledge of requirements in the sector and are maintaining adequate continuing professional development (CPD).



### FIRE RISK PROCESS

Reviewing our training plan / matrix for Stonewaters in house risk assessors that includes

- fire door inspections;
- fire stopping and compartmentation;
- regular updates to any changes in regulation or sector standards, such as Approved Document B, the British Standards relating to Fire Alarm Systems, the MHCLG guidance;
- CPD with regard to 'what's on the horizon' to inform their knowledge and competence.

### 3 Phase Audit Approach of FRA's

- 'Buddy' / Critical colleague
- In-House 'Police'
- Sensor Check by Primary Authority



### FIRE RISK PROCESS

### **Primary Authority Scheme**

Continue with our scheme membership with the Primary Authority Scheme.

#### **SMaRT Watch**

In conjunction with local Fire and Rescue Services and colleagues explore the expansion and roll out of the system for remote alarm resets.

Recent procurements for compliance servicing elements.

Reviewing process for the agreed timescale for completion of actions identified as part of the risk assessment process.

Looking to procure this work via a framework going forward.





# Fire Safety – Responding to the Challenge

October 2020

# Key Issues Identified by the Hackitt Report

- Ignorance
  - regulation and guidance not always read and understood or misinterpreted
- Indifference
  - motivation has been to do things quickly and as cheaply as possible rather than deliver quality homes which are safe for people to live in
- Lack of clarity on roles and responsibility
  - ambiguity over responsibility, accountability and clear audit trails
- Inadequate regulation and enforcement tools
  - ineffective deterrent for poor behaviour by the regulator

"The above issues have helped to create a cultural issue across the sector, which can be described as a 'race to the bottom' caused either through ignorance, indifference, or because the system does not facilitate good practice. There is insufficient focus on delivering the best quality building possible, in order to ensure that residents are safe, and feel safe."



# Report Recommendations

- Clear model of Risk Ownership
  - Clear roles and responsibilities for Client, Designer, Contractor and Owner
- Buildings as a System
  - Change in thinking to consider different layers of protection that may be required to make a building safe considering other areas such as carbon reduction etc
- Risk Based Approach
  - To both planning and delivery and regulatory oversight. The more complex the project the greater the oversight
- Transparency of Information and Audit
  - Throughout the life of a building from planning to occupation and maintenance it is essential to provide reassurance and evidence that building has been built safe and remains safe.



# Challenge for Landlords

- Prevention and Planning
  - Building Regs are not retrospective, legacy of unknown risks
  - FRA's look at the visible, non intrusive and superficial
- Detection, Alarm and Suppression
  - Active Fire Prevention Correctly installed and serviced by Responsible Persons
- Containment
  - Passive Fire Prevention (Fire doors, compartmentation, ventilation)
- Means of Escape
  - Resident engagement and training
- Fire Fighting
  - Local Partnerships with Fire Departments. Documented and accessible building plans.
- Business Continuity
  - Building a Safer Future. Plan for future regulatory change



# Meeting the Challenge

- Balancing cost with effective prevention
- Resident safety at the heart of the matter
- Risk assessed on a case by case basis. More complex the project more associated risks
- Compliant and regulated procurement understanding your requirements
- Accredited contractors who understand their roles and responsibilities



# Fire Safety Support

- Fire Door Framework (live)
  - Access to 7 national manufacturers with optional fitting and ongoing maintenance
- Passive Fire Framework (live)
  - Smoke & Heat detector installation
  - Compartmentation & passive fire works
  - Smoke barriers
  - Fire signage
- Active Fire and Security Framework (go live Oct 2020)
  - Sprinklers & misting systems
  - Fire Alarms, EM lighting
  - Smoke control incl Dampers & AOV's
  - Door entry & Access Control
  - Security systems & CCTV

- Temporary Fire Detection (go live Oct 2020)
  - Alternative to Waking Watch
- Cladding Framework (go live March 2021)
  - In partnership with L&Q
  - Inspection & Reporting
  - Removal & Installation
- Compliance (go live March 2021)
  - Fire Risk Assessments



### Our Role in the Process

- Industry and regulatory knowledge staying on top of the changing landscape and best practice
- Critical friend providing confidence in your specifications
- Matching your specific requirements with the correct provider
- Quick, efficient and compliant route to market
- MEAT does not always mean cheapest provider
- Cost/quality certainty in the delivery of the works/service



